

## Sarnafil® G 410-15EL

### Polymeric membrane for roof waterproofing

#### Product Description

Sarnafil® G 410-15EL (thickness 1.5 mm) is a multi-layer, synthetic roof waterproofing sheet based on premium-quality polyvinyl chloride (PVC) with inlay of glass non-woven containing ultraviolet light stabilizers and flame retardant according to EN 13956.

Sarnafil® G 410-15EL is a hot air weldable roof membrane, formulated for direct exposure and designed to use in all global climatic conditions. Sarnafil® G 410-15EL is produced with an integral glass non-woven carrier for dimensional stability. Sarnafil® G 410-15EL is used with the Adhered System.

Sarnafil® G 410-15EL has a unique lacquer coating applied to the top of the membrane to resist staining from airborne dirt and pollutants.

Sarnafil® G 410-15EL has no built-in stress at the time of production and has a fully encapsulated carrier with no risk to delamination or water-wicking. The dimensional stability of Sarnafil® G 410-15EL is excellent. Sarnafil® G 410-15EL can be produced also in a variety of colours in smaller quantities.

#### Uses

Roof waterproofing membrane for exposed flat roofs:

- Fully bonded roof surfaces with contact adhesive Sarnacol® 2170.
- Roof waterproofing membrane for exposed roof junction zones:
  - Roof waterproofing for junctions and flashings, e.g. wall and parapet junctions, roof lights, etc., which are permanently exposed in installations of Sarnafil® G 410-15EL roof waterproofing systems with ballast.
  - Fully bonded junction areas with contact adhesive Sarnacol® 2170 in mechanically fastened roof systems with Sarnafil® S 327-EL types.
  - Roof waterproofing for junctions and flashings in installations of Sarnafil® G 410-EL Felt type exposed roof waterproofing systems.

#### Characteristics / Advantages

- Outstanding resistance to weathering, including permanent UV irradiation
- Excellent flexibility in cold temperatures
- No built-in stress at the time of production
- High dimensional stability
- High water vapour permeability
- Excellent weldability
- No risk of delamination or water-wicking
- Can be produced also in a variety of colours
- Lacquer coated surface
- Recyclable





## Technical Data

<b>Product Declaration</b>	EN 13956	
<b>Visible defects</b>	Pass	EN 1850-2
<b>Length</b>	20 (-0 / +5 %) m	EN 1848-2
<b>Width</b>	2 (-0.5 / +1 %) m	EN 1848-2
<b>Straightness</b>	≤ 30 mm	EN 1848-2
<b>Flatness</b>	≤ 10 mm	EN 1848-2
<b>Effective thickness</b>	1.5 (-5 / +10 %) mm	EN 1849-2
<b>Mass per unit area</b>	1.84 (-5 / +10 %) kg/m <sup>2</sup>	EN 1849-2
<b>Water tightness</b>	Pass	EN 1928
<b>Effects of liquid chemicals, including water</b>	On request	EN 1847
<b>External fire performance:</b>		EN 1187
<b>Part 1-4</b>	B <sub>ROOF</sub> (t1) < 20°, > 20°	EN 13501-5
<b>Reaction to fire</b>	E	EN ISO 11925-2, classification to EN 13501-1
<b>Hail resistance:</b>		EN 13583
<b>rigid substrate</b>	≥ 22 m/s	
<b>flexible substrate</b>	≥ 30 m/s	
<b>Joint peel resistance</b>	≥ 300 N/50 mm	EN 12316-2
<b>Joint shear resistance</b>	≥ 600 N/50 mm	EN 12317-2
<b>Water vapour transmission properties</b>	μ = 15'000	EN 1931
<b>Tensile stress,</b>		EN 12311-2
<b>longitudinal (md)<sup>1)</sup></b>	≥ 10 N/mm <sup>2</sup>	
<b>transversal (cmd)<sup>2)</sup></b>	≥ 9 N/mm <sup>2</sup>	
<b>Elongation,</b>		EN 12311-2
<b>longitudinal (md)<sup>1)</sup></b>	≥ 220 %	
<b>transversal (cmd)<sup>2)</sup></b>	≥ 200 %	
<b>Resistance to impact,</b>		EN 12691
<b>hard substrate</b>	≥ 600 mm	
<b>soft substrate</b>	≥ 1000 mm	
<b>Resistance to static load,</b>		EN 12730
<b>soft substrate</b>	≥ 20 kg	
<b>rigid substrate</b>	≥ 20 kg	
<b>Dimension stability,</b>		EN 1107-2
<b>longitudinal (md)<sup>1)</sup></b>	≤  0.2  %	
<b>transversal (cmd)<sup>2)</sup></b>	≤  0.1  %	
<b>Foldability at low temperature</b>	≤ -25 °C	EN 495-5
<b>UV exposure</b>	Pass (> 5000 h)	EN 1297

<sup>1)</sup> md = machine direction

<sup>2)</sup> cmd = cross machine direction

---

## System Information

---

### System Structure

Wide range of accessories is available e.g. prefabricated parts, roof drains, scuppers, walkway pad, decor profiles, protection sheets and separation layers.

The following materials are strongly recommended:

Sarnafil® G 410-15EL Sheet for detailing

Sarnafil® G 410-15EL for Coverstrips

Sarnafil® Metal Sheet

Sarnabar

Peelstops

Sarna Seam Cleaner

Sarnacol® 2170 (contact adhesive)

Sarna Cleaner

---

### Application Details

---

#### Substrate Quality

The substrate surface must be uniform, smooth and free of any sharp protrusions or burrs, etc.

Sarnafil® G 410-15EL must be separated from any incompatible substrates by an effective separation layer to prevent accelerated ageing. Prevent from direct contact with bitumen, tar, fat, oil, solvent containing material and direct contact to other plastic materials, e.g. expanded polystyrene (EPS) and extruded polystyrene (XPS) as this could adversely affect the product properties.

The supporting layer must be compatible to the membrane, solvent resistant, clean, dry and free of grease and dust. Metal sheets must be degreased before adhesive is applied.

---

### Application Conditions / Limits

---

#### Temperature

The use of Sarnafil® G 410-15EL membrane is limited to geographical locations with average monthly minimum temperatures of -50°C. Permanent ambient temperature during use is limited to +50°C.

---

#### Compatibility

Not compatible with direct contact to other plastics, e.g. EPS and XPS. Not resistant to tar, bitumen, oil and solvent containing materials.

---

---

## Installation Instructions

---

### Installation Method / Tools

Installation procedure:  
According to the valid installation instructions for Sarnafil® G 410-EL types system fully bonded for exposed roofs.

Fully adhered roof surfaces and junction areas:  
The roof waterproofing membrane is bonded to substrate by contact adhesive Sarnacol® 2170 depending on the type of substrate. Seam overlaps are welded by hot air.

Adhering flashings  
Sarnafil® G 410-15EL is adhered to substrate layers such as reinforced concrete, rendering, timber panels, metal sheets etc. using Sarnacol® 2170 adhesive.

Welding Method:  
Overlap seams are welded by electric heat welding equipment, such as manual hot air welding machines and pressure rollers or automatic hot air welding machines with controlled hot air temperature.

Recommended type of equipment: Leister Triac PID for manual welding  
Sarnamatic 661<sup>plus</sup> for automatic welding

Welding parameters including temperature, machine speed, air flow, pressure and machine settings must be evaluated, adapted and checked on site according to the type of equipment and the climatic situation prior to welding. The effective width of welded overlaps by hot air should be minimum 20 mm.

The seams must be mechanically tested with screw drivers to ensure the integrity / completion of the weld. Any imperfections must be rectified by hot air welding.

---

### Notes on Installation / Limits

Installation works must be carried out only by Registered Sarnafil Contractors.

Temperature limits for the installation of the membrane:

Substrate temperature: -30 °C min. / +60 °C max.

Ambient temperature: -20 °C min. / +60 °C max.

Installation of some ancillary products, e.g. contact adhesives / cleaners is limited to temperatures above +5°C. Please observe information given by Product Data Sheets.

Special measures may be compulsory for installation below +5°C ambient temperature due to safety requirements in accordance with national regulations.

---

<b>Value Base</b>	All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.
<b>Local Restrictions</b>	Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.
<b>Ecology, Health and Safety Information</b>	The product does not fall within the EC-regulation of hazardous goods. As a result, a material safety data sheet following EC-Guideline 91/155 EWG is not needed to bring the product to the market, transport or use it. The product does not damage the environment when used as specified.
<b>Protective Measures</b>	Fresh air ventilation must be ensured, when working (welding) in closed rooms. Compliance with regulatory safety regulations must be observed.
<b>Transportation Class</b>	The product is not classified as hazardous good for transport.
<b>Disposal</b>	The material is recyclable. Any disposal must be according to regulatory requirements. Please contact your local Sika sales organisation for more information.

All data in our product information are based on our current knowledge and experience. They do not release users from careful testing of the application and strict observation of the relevant processing regulations because of the wide range of possible influences during the application and use of our products. Legally valid assurances of specific characteristics or suitability for special purposes of application other than those provided in our documentation for the specific product cannot be inferred from our information. Any protective rights or existing laws and provisions must be followed by the recipient or processor of our products at their own responsibility. Moreover our general terms and conditions of sale and guarantee are valid.



**Sika Ltd**, Robberds Way, Bowthorpe, Norwich, NR5 9JF.  
Tel: 01603 748985 Fax: 01603 743054 Email: [sarnafilroofing@uk.sika.com](mailto:sarnafilroofing@uk.sika.com)

Registered Office: Sika Ltd, Watchmead, Welwyn Garden City, Hertfordshire, AL7 1BQ  
Registered in England: 226822

**Sarnafil®**